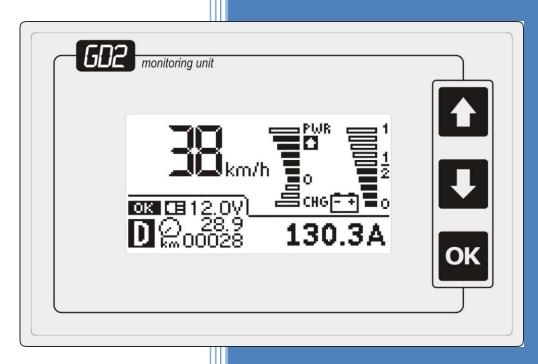


GD2EV User Guide



Display, control and battery monitoring unit

Issue: 1(30)

General Information

The manufacturer accepts no liability for any consequences resulting from inappropriate, negligent or incorrect installation or adjustment of the optional operating parameters of the equipment or from mismatching the variable speed drive with the motor.

The contents of this guide are believed to be correct at the time of printing. In the interests of a commitment to the policy of continuous development and improvement, the manufacturer reserves the right to change the specification of the product or its performance, or the contents of the guide, without notice.

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Display and drive software version

This product is supplied with the latest version of software. If this product is to be used in a new or existing system with other drives, there may be some differences between their software and the software in this product. These differences may cause this product to function differently.

The software version of the display can be checked by looking at the user menu by pressing [OK] button while turning on the display. SAC drive software version can be checked by connecting the drive to the PC and using SACTERM software. Please consult your SAC documentation for more information.

If there is any doubt, contact your dealer.

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Issue Number: 1

Display software: 217 onwards SAC software: 1.41 onwards

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Introduction

GD2EV is a display, control and battery monitoring unit. It is intended to be used in electrically propelled vehicles as an add-on to one of Piktronik's CAN enabled AC motor controllers.

It serves as a graphical user interface between the user and the controller. User can see the current speed as well as a range of other quantities such as battery voltage, battery current, motor current etc. At the same time GD2EV unit observes the state of charge of the battery, that is, how much charge is left, how much was charged and how much discharged. It detects when the battery is being charged, sounds an alarm when the battery is low etc. GD2EV is linked to one of Piktronik's motor controllers over the CAN bus. In addition of sending commands to the controller, it also receives various data from CAN enabled controller. This data is then displayed on the screen. The GD2EV also has extensive built-in safety systems that inform the user of an error in the form of an on-screen message. It also improves energy conservation on board with configurable sleep mode.

GD2EV is available in two configurations; GD2EV-48 for low voltage (up to 75V maximum battery voltage) systems as shown in Figure 1 or GD2EV-12 for high voltage systems as shown in Figure 2.

GD2EV-48 can be directly powered from the main batteries but the maximum battery voltage must not exceed 75V. Battery voltage and current are measured directly. Optionally a backlight control input, braking switch and direction switch can be connected to the device.

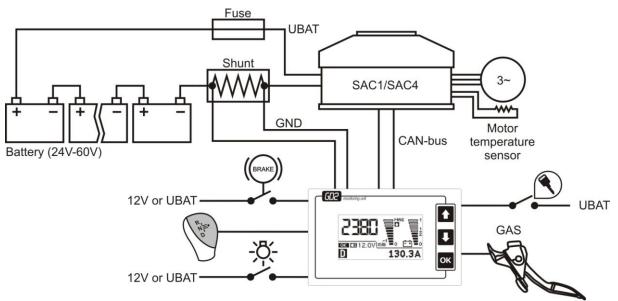


Figure 1: Integration of the GD2EV-48 unit in 24V - 60V systems (SAC1 or SAC4)

The GD2EV-12 version is intended for use with 96V - 300V batteries or battery systems.

The display unit (as well as the power supply of the AC motor controller) is usually supplied by a DC/DC converter with 12V output (such as KOP96-300). Maximum supply voltage is limited to 27V with the GD2EV-12 version. Battery voltage and current are measured indirectly through HV2 high-voltage galvanically isolated measurement adapter. The additions are direct motor temperature measurement, economy mode switch, and a controller power-on relay.

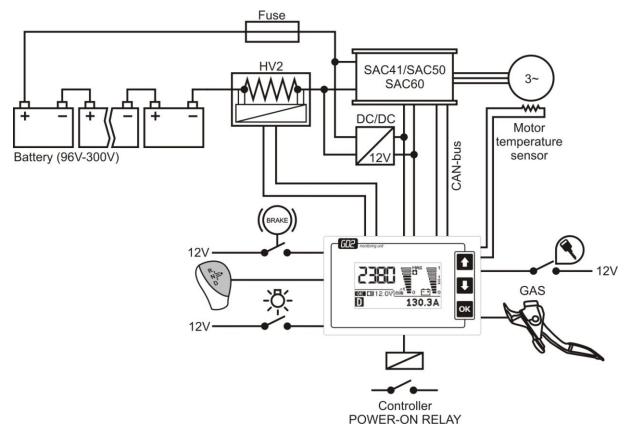


Figure 2: Integration of the GD2EV-12 unit in high voltage systems (SAC41, SAC50 or SAC60)

Technical specification

Electrical

	GD2EV-12	GD2EV-48
Operating voltage range	8.0 to 27.0 VDC	18.0 to 75.0 VDC
Maximum operating current	52 mA @ 12 V	26.5 mA @ 48 V
Standby current	4.5 mA @ 12 V	2.9 mA @ 48 V
Current measurement method	Shunt	HV2
Current measurement range	±20.0 to ±600.0	A (configurable)

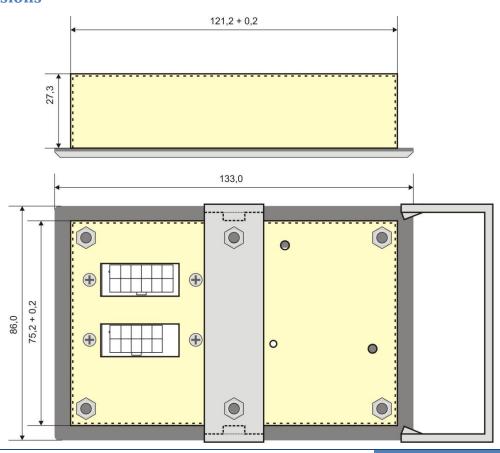
Mechanical

Display	Graphical LCD monochrome 128 x 64 pixels
Backlight	Low power white LED
Panel cutout	122mm x 76mm
Mating connector	Molex Mini Fit 12 pin, Female Crimp Terminals
	Molex Mini Fit 10 pin, Female Crimp Terminals

Environmental

Temperature range	-25°C to 60°C	
Relative humidity	9% to 95% (vapor)	
Enclosure protection	IP65 (face), IP40 (rear)	

Dimensions



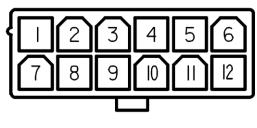
Installation

GD2EV has two Molex connectors on the backside:



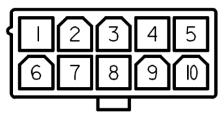
Figure 3: Backside of the GD2EV unit

Terminal assignment



J1 - MOLEX 12-PIN

Pin	Abbr.	Function
1	SH+	Shunt +
2	SH-	Shunt -
3	TIN	Motor temperature sensor
4	DDIN	Driving direction selector
5	GND	Ground
6	UIN	Continuous supply voltage
7	BL	Backlight switch
8	POT	Accelerator pedal input
9	AGND	Analog ground
10	NC	Reserved
11	EN	Enable / Start
12	RE1	Main relay



J2 - MOLEX 10-PIN

Pin	Abbr.	Function					
1	CANH	CAN high					
2	GND	Ground					
3	NC	Reserved					
4	PZ1	EXT. PIEZZO -					
5	UEX	EXT. PIEZZO + (+26V)					
6	CANL	CAN low					
7	SER	Serial comm. input for HV1/HV2					
8	RE2	Aux relay					
9	NC	Reserved					
10	BRIN	Brake input					

It is recommended you use original set of cables.

Connection diagram

GD2EV-48V

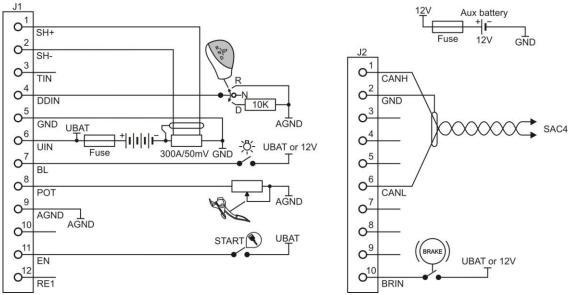


Figure 4: Basic connection diagram for low voltage systems

GD2EV-12V

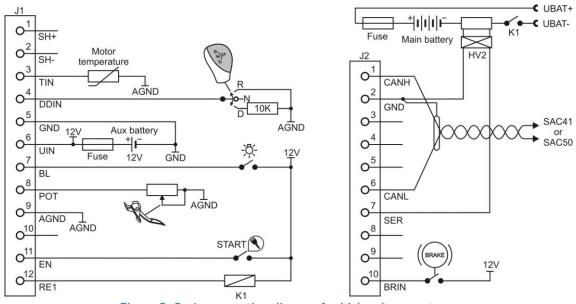
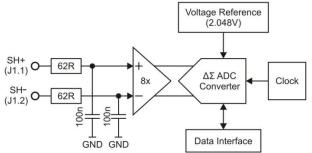


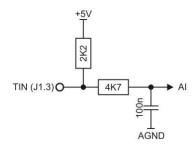
Figure 5: Basic connection diagram for high voltage systems

Description of the terminals

Shunt (SH+, SH-), Pins J1.1 - J1.2

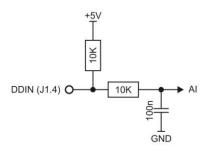


Motor temperature sensor (TIN), Pin J1.3



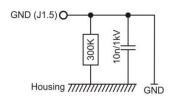
- Differential input for shunt voltage drop measurement.
- Shunt cable must be a shielded twisted pair.
- If you do not use shunt resistor, please short SH+ and SH- and connect them both to GND.
- Maximum input range ±256mV.
- For resistive temperature sensors.
- Voltage drop across temperature sensor is measured.
- Sensor ground must be connected to AGND (J1.9).
- Measured temperature value is available through CAN interface.
- Ex.: KTY83-110

Driving direction input (DDIN), Pin J1.4



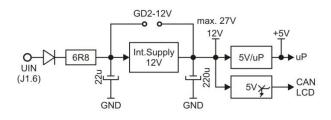
- DDIN is analog input with 10kOhm pullup resistor built in.
- Input can be configured via parameter P9.3:
 - simple on-off switch
 - Drive-reverse pushbuttons
 - 3-way drive-neutral-reverse switch

Ground (GND), Pin J1.5



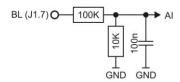
- Direct connection to device ground.
- Only capacitive coupling to device case.

Supply voltage (UIN), Pin J1.6



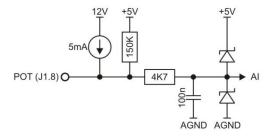
- Supply voltage for the device.
- 12V internal supply is bypassed with GD2EV-12V version.
- Max. supply voltage is 27V for GD2EV-12V and 75V for other versions.

Backlight switch (BL), Pin J1.7



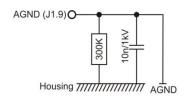
- External input to turn on the device backlight.
- Display backlight will turn on by setting BL
 "high" (+5V...55V).

Accelerator pedal input (POT), Pin J1.8



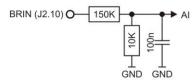
- Two wire interface.
- 5mA current source for potentiometer supply.
- Maximum input voltage: 5V
- Maximum resistance: 1kΩ @ 5mA
- Potentiometer ground must be connected to AGND (J1.9).
- Pedal fault (short or open) protection.

Analog ground (AGND), Pin J1.9



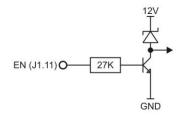
• Separate ground for temperature sensor and accelerator pedal.

Brake input (BRIN), Pin J2.10



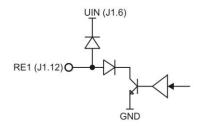
 Braking function is activated by applying a voltage (+8...75V) to the BRIN.

Enable / Start (EN), Pin J1.11



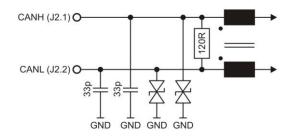
- By applying a voltage to UIN and by setting EN = "high" (+5V...75V) the device will turn on.
- Will wake the device from standby.

Main relay (RE1), Pin J1.12



- Open collector output can be used to drive the main relay.
- Main relay connection controls DC link charging (SAC40/SAC41/SAC60).
- Maximum permitted current is 0.3A.

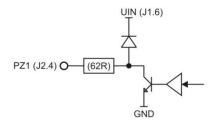
CAN interface (CANH, CANL), Pin J2.1 - Pin J2.6



The CAN interface has the following characteristics:

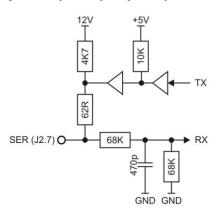
- CAN 1.2, 125 kBaud
- 120Ω termination resistor mounted.
- The CAN interface is compatible with CAN enabled Piktronik SAC controllers.
- CAN bus cable must be a shielded twisted pair with the impedance close to 120Ω .

External Piezzo (PZ1), Pin J2.4 (*optional)



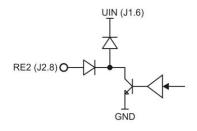
• Optional connection to the external piezzo buzzer.

Serial interface for HV1/HV2 (SER), Pin J2.7



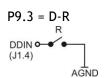
- Serial communication is used to receive measurement data from galvanically isolated HV1/HV2 high voltage measurement unit.
- This pin is used only by the GD2EV-12V version (for use with SAC40/SAC41/SAC60 controller).

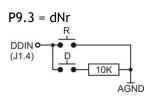
Auxiliary relay (RE2), Pin J2.8

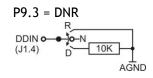


- Open collector output can be used to drive auxiliary relay.
- Main relay connection controls DC link charging (SAC40/SAC41/SAC60).
- Maximum permitted current is 0.3A.

Electronic drive direction selector mode







Accessories and Add-ons for GD2

High voltage measurements module HV1/HV2¹

HV1/HV2 provides galvanic isolation for high-voltage and current measurement. It is compatible with the GD2-12V version. Module with the accompanying shunt resistor is shown below:



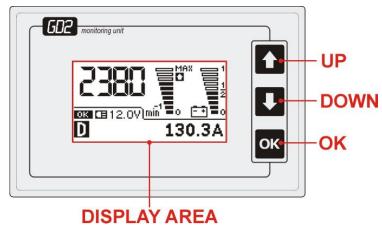
Figure 6: HV1/HV2 with shunt resistors

 $^{^{1}}$ The GD2EV-12V is compatible with both HV1 and HV2 module. The HV2 has better measurement accuracy than the HV1 and is therefore preffered over the HV1.

Handling and operation

GD2 is turned on with the START switch. User interface of the GD2 has the following elements:

- Display area, showing relevant data, device setup and error messages
- [UP], [DOWN] and [OK] keys for direct interaction with the GD2.



There are several operating modes when using GD2 as shown in Figure 5:

- Power-On initialization
- Setup
- Normal operation: standby mode, sleep mode, control mode

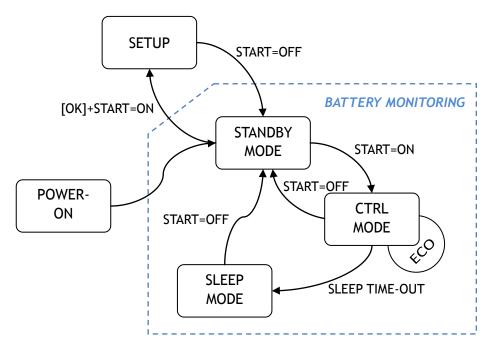
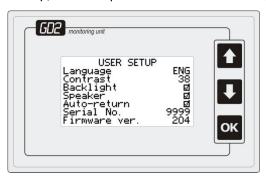


Figure 7: GD2 State diagram

Device Setup

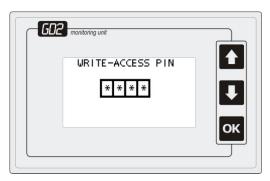
Before the GD2 unit can be used, it must be properly configured. To enter setup, while the GD2 is connected to the battery, hold [OK] while you restart GD2 with the [START] switch.

You will enter the first page of setup, which requires no PIN code to change parameters.



Without the PIN code you can still browse through the parameters on the following pages. However, you cannot change them. The navigation is done by using the [UP] and [DOWN] button. Press [UP] or [DOWN] to select the next parameter. The parameter with focus will have a browse sign (>) in front of the value. When you reach the last parameter on the page, press the [DOWN] button again to go to the next page. Or if you have reached the first parameter on the page, press [UP] to go to the previous screen. Holding [UP] or [DOWN] longer will let you jump to the next page directly without skipping through parameters.

To edit the parameters you have to enter Write-access PIN code on the second page:



When entering a PIN code, press [OK] to enter edit mode. Then select the first digit with [UP] / [DOWN] and press [OK] to proceed to the next digit. Repeat the procedure until all digits are entered. If you have entered a valid PIN code, you will be granted permission to change all parameters. If not, you will have to wait 30 seconds to try again. Once a valid PIN is entered, the field will show OK.

If you have permission to change the parameters, then the edit sign () in front of the parameter value will be shown. To edit a parameter, press [OK]. Value to be edited will appear inverted. You can now change the value using [UP] / [DOWN] keys. If you hold the key for a longer time, you will notice that values change faster and faster - this will help you select the desired value faster. When you enter the desired value just press enter to store the value and proceed with other parameters.

Pressing the [OK] button when an ON-OFF parameter is selected will toggle the parameter value. Parameter value is [ON] when \square is shown.

Not all parameters can be directly edited with [UP] / [DOWN] keys. A teach in sign (\Rightarrow) in front of the parameter value indicates to teach the value in.

Parameter page 1 - User setup

Parameters on this page can be changed by the user without entering PIN code.

USER SETUP	
Language	ENG
Contrast	38
Backlight	図
Speaker Auto-return	<u> </u>
Serial No.	9999
Firmware ver	204

P1.1	Language
	Select the desired language. Currently, the English and German languages are supported
	Range: [ENG]/[DEU]
P1.2	Contrast
	Select contrast of LCD module.
	Range: 0 – 80
P1.3	Backlight (always on)
	Select this option if you want to always turn on the backlight for LCD module. When set to "off" the backlight will be controlled by using the backlight switch input (Pin J1.7).
	Range: [Off]/[On]
P1.4	Speaker
	Turn speaker on or off.
	Range: [Off]/[On]
P1.5	Auto-return
	Automatically return to the main screen when enabled. See chapter 'Automatic scrolling to Screen1' for more information.
	Range: [Off]/[On]
P1.6	Serial Number
	Read-only. Shows serial number of GD2 unit.
P1.7	Firmware version
	Read-only. Shown software version in your GD2 unit.

WRITE-ACCESS PIN



Write-access
PIN

Enter PIN code if you want to edit the parameters on pages 2 to 8. If you do not enter the PIN code, you can still view the parameters, but you cannot change them (except on Page 1)

Parameter page 2 - Battery setup

rarameter page 2 -	Dattery Setu	P	
BATTERY SE Batt.Ah C/20	TUP 0100Ah	P2.1	Batt. Ah C/20
Peukert Charging ends at voltage and current < Ubatt at 50%	057.5V 4.0A 049.6V		Total capacity of your battery pack, measured for 20h discharge rate. If your batteries are connected in series, enter the capacity of a single battery. If connected in parallel, enter the capacity of a single battery time's number of batteries.
			Range: 20Ah – 1999Ah.
		P2.2	Peukert
			Peukert's exponent determines how the rate of discharge affects the remaining charge in the battery. For example: if you discharge your battery for a short time with a higher current, it will deliver less charge as if you discharge it over twice the period with only half the current. The lower the Peukert's exponent, the better your battery is at handling large currents. Typical value is 1.13 for Lead-Acid batteries and 1.04 for Lithium batteries.
			Range: 1.00 – 1.49
		P2.3	Charging ends at voltage
			Voltage at which GD2 detects the end of charging when charging current is lower than at the end of charging current (P2.4) and sets the charging counter to 100%.
			Range: 1.0V – 340.0V.
		P2.4	and current <
			Current threshold at which GD2 detects the end of charging when charging voltage is greater or equal to charging end voltage (P2.3) and restores charging counter to 100%.
			Range: 0.1A – 9.9A.
		P2.5	Ubatt at 50%
			Battery voltage at which the remaining charge in your battery is at 50%. GD2 has a fixed programmed battery voltage to State-of-charge relation for initial SOC approximation.
			Range: 1.0 – 300.0V.

Parameter page 3 - System setup

raramotor page 5 system setap		
SYSTEM SETUP Charging thresh. 1.0A Disch.threshold 1.3A dU/dt threshold 00 Shunt 300A/50mV Standby after 05:00	P3.1	Charging threshold Charging threshold current is a current at which the GD2 considers that the battery is being charged. Please see chapter 'Charging detection' for more information. Range: 0.1A – 9.9A.
	P3.2	Discharging threshold Discharging threshold current is a current at which the GD2 considers that the battery is being discharged. Range: 0.1A – 9.9A.
	P3.3	dU/dt threshold Reserved for future use.
	P3.4	Shunt Current in amperes flowing through a shunt resistor that produces voltage drop of 50mV. This current is also about the maximum battery current allowed. You should never overload the shunt resistor. Please keep this in mind when selecting your shunt resistor. Range: 20 – 600A
	P3.5	Standby after After this time the unit will go into sleep mode if the pedal is in the neutral or brake position and there is no action from the user when motor speed is zero. LCD display and controller will be turned off to conserve battery power and you have to restart the system with the START button to

wake it up. However, battery voltage and current will still

be measured. Function units are mm:ss.

Range: 00:01 – 59:59 (--:-- Off)

Parameter page 4 – Low battery SOC alarm

The remaining percent of charge in the battery when the low-battery alarm should go on. The alarm is presented in one of the enabled ways (P4.5, P4.6, P4.7). Range: 00 – 90% (Set to 00 for Off) P4.2 SOC Alarm Off The remaining percent of charge in the battery when the low-battery alarm should go off. When set lower than SOC Alarm On (P4.1), the parameter is ignored. Range: 00 – 90% P4.3 Min On time The minimum 'Alarm On' time. The minimum time that the alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range: -: / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value "-:" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range: -: / 00:01 – 12:00 P4.5 Enable MSG
P4.2 SOC Alarm Off The remaining percent of charge in the battery when the low-battery alarm should go off. When set lower than SOC Alarm On (P4.1), the parameter is ignored. Range: 00 – 90% P4.3 Min On time The minimum 'Alarm On' time. The minimum time that the alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range:: / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":-" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
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low-battery alarm should go off. When set lower than SOC Alarm On (P4.1), the parameter is ignored. Range: 00 – 90% P4.3 Min On time The minimum 'Alarm On' time. The minimum time that the alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range:: / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
P4.3 Min On time The minimum 'Alarm On' time. The minimum time that the alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range:: / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
The minimum 'Alarm On' time. The minimum time that the alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range:: / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
alarm stays activated even if the State-of-charge percentage has risen above the Low battery alarm Off setpoint (P4.2). Function units are hours:minutes. Range::- / 00:01 – 12:00 P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
P4.4 Max On time The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
The maximum 'Alarm On' time. The maximum time that the alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
alarm stays activated even if the State-of-charge percentage is still below the Low battery alarm Off setpoint (F2.2). The value ":" indicates an unlimited time, and the relay will stay activated until the State-of-charge percentage has risen above the Low battery alarm Off setpoint (F2.2). Function units are hours:minutes. Range:: / 00:01 – 12:00
P4.5 Enable MSG
Enable low battery SOC alarm message display.
Range: [Off]/[On]
P4.6 Enable ECO
Enable ECO mode with low battery SOC alarm. In order to use this function torque control mode (P7.6) must be disabled.
Range: [Off]/[On]
P4.7 Enable RE2
Enable low battery alarm RE2 output.
Range: [Off]/[On]

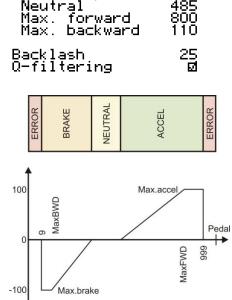
Parameter page 5 - Battery low voltage alarm

1 0		•	
LOW BATT. ALARM On 042.0V Off 0	(V) 144 nv	P5.1	Alarm On
On delay time 010s Min. On (hh:mm) 00:01	010s		When the battery voltage has fallen below this value, the low-battery alarm will be activated. Alarm is presented in one of the enabled ways (P5.5, P5.6, P5.7).
Alarm enable: -MSG -ECO	□-RE2		Range: 0.0 – 340.0V
		P5.2	Alarm Off
			Battery voltage threshold when low-battery alarm is released.
			Range: 0.0 – 340.0V
		P5.3	On delay time
			This is the time that the Low battery alarm On condition, P5.1, must reach before the alarm is activated.
			Range: 0 – 300sec
		P5.4	Min On
			The minimum time that the alarm relay stays activated even if the battery voltage has risen above the Low battery alarm Off voltage (P5.2). Function units are hours:minutes.
			Range::/00:01 – 12:00
		P5.5	Enable MSG
			Enable low battery voltage alarm message display.
			Range: [Off]/[On]
		P5.6	Enable ECO
			Enable ECO mode with low battery voltage alarm. In order to use this function the torque control mode (P7.6) must be disabled.
			Range: [Off]/[On]
		P5.7	Enable RE2
			Enable low battery alarm RE2 output.
			Range: [Off]/[On]

Parameter page 6 - Accelerator pedal mapping

1/2

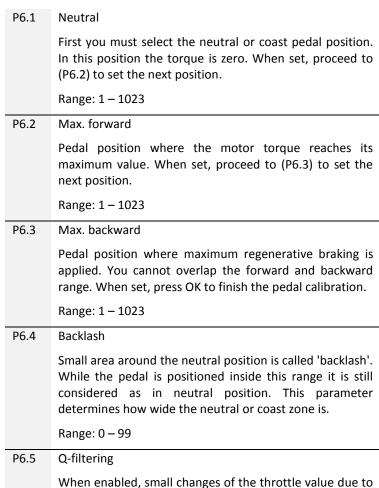
On this page you can calibrate your accelerator pedal. You can set where the coast or neutral position of the pedal is and set how far you must move the pedal to reach the full acceleration or regenerative braking. Note that values on this page can only be changed by moving the pedal itself. They cannot be changed with UP / DOWN keys. Position of your pedal is measured in small steps, called quants. The pedal value can occupy any of up to 1024 positions or quants, although only values from 9 to 999 are allowed for normal operation. Any pedal values out of this range are considered to be pedal fault (short or open) and will result in no torque. The user will be presented with an error message (please see chapter 'Notification system' for more information).



THŖOŢTLE SETUP

positions

Throttle



the electrical noise are ignored.

Range: [Off]/[On]

Notes:

• Neutral position has a limited range.

Parameter page 7 - Motor setup

THROTTLE	SETUP 2/2
Fwd. speed	2500RPM
Bwd. speed	2500RPM
ECO speed	1100RPM
Fwd. torque Bwd. torque Torque ctrl	010.ONm

P7.1	Fwd. speed		
	Maximum speed of the motor in the driving direction for the 10-segment motor revolution indicator. See P9.1.		
	Range: 1 – 9999 RPM		
P7.2	Bwd. Speed		
	Maximum speed of the motor when reversing used only the 10 segment motor revolution indicator.		
	Range: 1 – 9999 RPM		
P7.3	ECO speed		
	Not used in electric vehicles.		
	Range: 1 – 9999 RPM		
P7.4	Fwd. torque		
	Not used in electric vehicles.		
	Range: 0.1 – 999.9 Nm		
P7.5	Bwd. Torque		
	Not used in electric vehicles.		
	Range: 0.1 – 999.9 Nm		
P7.6	Torque ctrl. Mode		
	Not used in electric vehicles.		
	Range: [Off]/[On]		

Parameter page 8 - EV setup

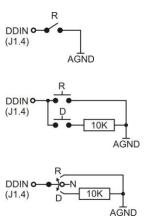
EV SETUP	
Reverse beep	+0
Dir chg speed	050
Brake switch:	_
enablęd į į	团
normally closed	
appļy māx.braķiņ	9, _0
Max.brak.power(%)	100

P8.1	Reverse beep		
	When enabled beeping sound will be activated while reversing.		
	Range: [Off]/[On]		
P8.2	Dir.chg.speed		
	Maximum motor speed at which direction change is permitted.		
	Range: 0 – 499 RPM		
P8.3	Brake switch: enabled		
	Enables or disables brake input.		
	Range: [Off]/[On]		
P8.4	Brake switch: normally closed		
	When using braking switch, in which the contacts are normally open until closed by operation of the switch this parameter must be "Off". When switch is normally closed and opened by the switch action this parameter must be "On".		
	Range: [Off]/[On]		
P8.5	Brake switch: apply max. braking		
	When enabled, maximum regenerative braking will be applied to the motor, whenever braking is active, regardless of the throttle position. When disabled, regenerative braking power is applied only with the throttle.		
	Range: [Off]/[On]		
P8.6	Max.brak.power (%)		
	Maximum regenerative braking power can be reduced by adjusting this parameter if needed.		
	Range: 0 – 100 %		

Parameter page 9 - EV setup

Max. speed +0050RPN Circumference 0000mm Mode selector D-R

Power gauge scaling: O6–Mot O6–Chg Reset trip meter □



P9.1 Max. speed

Maximum rotational speed of the electric motor in the driving direction. It is only used for the 10-segment motor revolution indicator. This parameter equals to the parameter P7.1 and is only used when wheel circumference (P9.2) is set to zero.

Range: 1 - 9999 RPM

P9.2 Circumference

Wheel circumference is needed for conversion of rotational speed of the vehicle wheel to the vehicle speed. When set to 0, instead of the vehicle speed and odometer, electric motor revolution indicator and electric motor rotational speed are shown on the main screen.

Range: 0 - 2500mm

P9.3 Mode selector

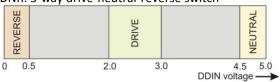
Mode selector allows you to adopt direction switch input behavior. Following variants are supported:

- D-R: simple on-off switch



dNr: drive-reverse pushbuttons

- DNR: 3-way drive-neutral-reverse switch



Range: [D-R]/[dNr]/[DNR]

P9.4 Power gauge scaling – Mot

Range: 0 – 10

P9.5 Power gauge scaling – Chg

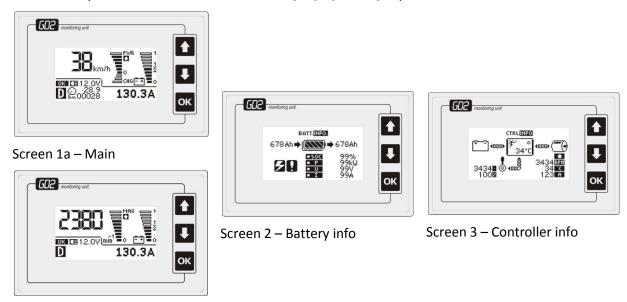
Range: 0 - 10

P9.6 Reset trip meter

Range: [Reset]

Normal operation

When you turn the [START] switch on, you will see startup logo on the screen for a few seconds. If there are no errors, you will see the main screen (Screen 1a or Screen 1b). There is a total of 3 screens and you can scroll between them with [UP] / [DOWN] keys.



Screen 1b - Main

Figure 8: GD2EV Overview of displayed information

Operating GD2

Turning off the [START] switch will put the unit into sleep mode.

If the accelerator pedal is in neutral or braking range and there was no action from the user and the motor speed is zero, then the GD2EV will go into standby mode after the set amount of time. This time has to be configured in the Setup with the parameter (P3.5). In sleep mode the LCD display is turned off, but the GD2 still remains active and monitors the battery voltage and current. Before it goes into sleep mode, it also disables the controller and so saves energy.

Before you turn the unit on with the [START] switch, you must make sure that the accelerator pedal is in the neutral or brake position. If not, then the unit will inform you of that with an error message. This function makes sure that the vehicle does not start moving unintentionally.

Driving direction can be changed by connecting driving direction input (DDIN), Pin J1.4, to the GND. However, direction can only be changed while acceleration pedal is in the neutral or braking position and the motor speed is lower than the maximum allowable speed set with the parameter (P8.2).

Detailed description about the information shown on a particular screen can be found in the following chapter.

Notification system

The notification system informs you if there is something wrong with any part of the system. When such an error occurs, a message will appear on the screen, titled "NEW MESSAGE". When the error is related to the functionality of the GD2 unit then an error number will be displayed, as well as the message itself. For example "ERR 001: Move throttle to neutral position". When the error is related

to the controller then the controller error will be displayed followed by the message. For example "CONTROLLER ERR 004: Voltage low at start".

When you have read the new message, confirm this with the [OK] button. If there are any other messages then they will also be displayed and you will have to press the [OK] button to confirm them, until you will finally return to one of the three screens. If you wish to see if errors are still present, press the [OK] button on any of the screens. You will now be able to read the message and the screen will be titled "MESSAGE LIST". Press [UP] / [DOWN] to scroll between the messages.

If there are no messages in the list then you will read "NO MESSAGES". Press [OK] to exit browsing messages and to return to the main screen. Note that when the cause of the error is removed, the message will automatically be deleted from the list.

There are various error messages for different problems - from problems with the CAN bus, disconnection of the accelerator pedal, voltage problems, etc. For the list of all messages please see the chapter "Error messages and error codes".

If the CAN bus gets disconnected then all the values that depend on the successful CAN communication with the controller will be masked with the '-' signs. For example - on the main screen (Screen 1) you will see the '----' where the RPM value should be displayed.

Automatic scrolling to Screen 1

If you are viewing the Screen 2 or the Screen 3 without pressing any buttons for more than 30 seconds then you will automatically be scrolled to the Screen 1. That is the main screen and the data presented there are the most important and of most interest. If such behavior is not to your liking, it can be prevented by clearing the parameter (P1.5).

Power-on initialization

When GD2EV unit is connected to the battery for the first time, the battery voltage is measured. State-of-charge (SOC, percentage of remaining charge, displayed on Screen 2) is then estimated according to the battery voltage. This estimation also depends on the parameter (P2.5) 'Ubat at 50%' (see Setup chapter for details). Therefore, if possible, try to connect the GD2EV to the battery only after the battery has rested for a couple of hours without any load. Otherwise, the SOC value will be correct only after the first full charge.

Charging detection

When the conditions for charging are met then the GD2EV detects charging. If enabled, two confirmation beeps will follow and the Battery monitoring screen will be displayed as shown on the Figure 9. There the arrow that symbolizes the charged Ah will start blinking. It keeps blinking until charging takes place. After that the GD2 returns to the sleep mode.

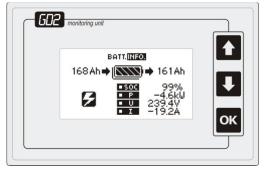


Figure 9: Battery monitoring screen during charging

Because the GD2 must detect various types of charging, regardless of whether the battery is full or empty or if different types of chargers are used, there exists a set of rules that describes charging.

Charging detection conditions:

The [START] switch is turned off. Negative (charging) current is equal to or greater than the current charging threshold set with the parameter (P3.1). The battery voltage is greater than the voltage set with the parameter (P2.3) in the Setup for more than 6 seconds. This ensures that the charging will still be detected in case the battery is already full and there flows almost no current.

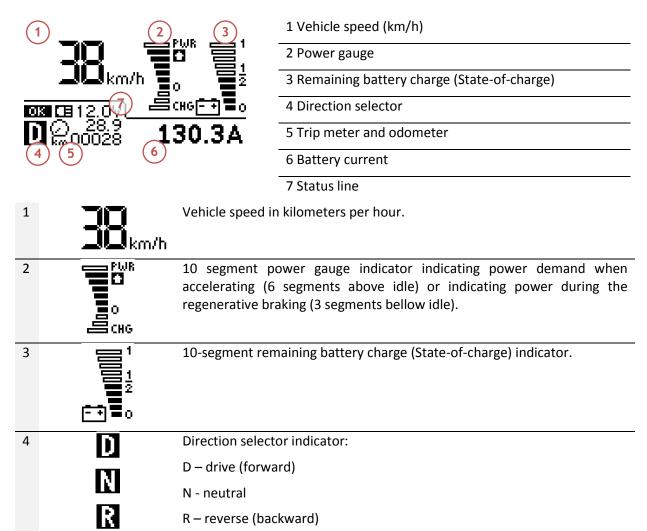
Synchronisation

In order to keep your battery monitor delivering accurate status information about your battery, it is important to regularly synchronize your battery monitor with your battery.

A synchronization step means nothing more than performing a complete charge cycle on your battery. A charge cycle will be considered complete when the charging current drops below the value set with the parameter (P2.4) and the battery voltage is higher than the value set with the parameter (P2.3). This typically means: when the battery charger switches to the float mode. By meeting these conditions, the battery is considered full, which will be indicated by the State-of-charge readout will be set to 100% (see description of Screen 1 - Battery monitoring screen).

Performing synchronizations regularly is also important to keep your battery healthy and to increase its lifetime.

Screen 1a - Main screen with vehicle speed and odometer



5 28.9 km00028

Trip meter (abowe) and odometer (bellow)

⁶ 130.3A

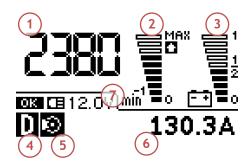
Battery current. The current is positive when it is flowing from the battery to the load.

7 **OK CB** 12.0V

Status line

- OK, TRIP, LOW
- Lights indicator
- Display supply voltage

Screen 1b - Main screen



- 1 Motor revolution counter (RPM)
- 2 Motor revolution and direction indicator (RPM)
- 3 Remaining battery charge (State-of-charge)
- 4 Drive direction selector
- 5 Brake indicator
- 6 Battery current
- 7 Status line

1 8888

The motor speed value in RPM rounded to 5 RPM.

10-segment motor revolution (RPM) indicator. Gives you visual feedback of your current motor speed.

Direction indicator. When arrow symbol in status line is pointing up then the motor is spinning forward. When it is pointing down then the motor is spinning backward.

3 = 1 = 1 = 2 = 7 = 0 10-segment remaining battery charge (State-of-charge) indicator.

4

Direction selector indicator:

N

D – drive (forward)

F)

N - neutral

R - reverse (backward)

5

 \odot

Brake input active indicator.

6 130.3A

Battery current. The current is positive when it is flowing from the battery to the load.

7 **08 (B48.0V**

Status line

- OK, TRIP, LOW
- Lights indicator
- Display supply voltage

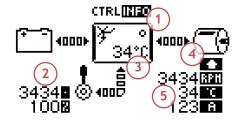
Screen 2- Battery monitoring screen



1 Charge charged
2 Remaining charge indicator
3 Charge used
4 Charging indicator
5 Low battery indicator
6 Amount of remaining charge
7 Battery measurements

1	678Ah ⇒	Displays the amount of charge that was charged into the battery and is obtained using the simple integral of current. It can only be increased or reset to zero. Ah charged gets reset at the beginning of charging. By partial charges, when the battery was not fully charged, this counter only gets incremented up to max. value.
2		Remaining charge indicator. Gives you quick visual feedback of the remaining battery charge.
3	→ 678Ah	Displays the amount of charge that was extracted from the battery. And is obtained using the simple integral of current. It can only be increased or reset to zero. Ah used gets reset at the beginning of discharging.
4	2	Charging indicator.
5	Q	Low battery indicator.
6	□\$00 99%	Amount of remaining charge expressed in percent. This value is also referred to as a State-of-charge (SOC) and is calculated using Peukert's equation.
7	• P 99kW • U 99V • I 99A	 Battery measurement values: Power (kW) Voltage (V) Current (A). Current is positive when it is flowing from the battery to the load.

Screen 3 - Controller and motor monitoring screen



- 1 Controller bridge-on indicator
- 2 Accelerator pedal position
- 3 Controller temperature
- 4 Motor direction
- 5 Motor measurements

1 ¥ • 34°C

Controller active - status indicator.

2 3434**1** 100**2**

Accelerator pedal position. The upper number represents the position in quants, the lower number represents the pedal position as a percentage (-100% ... +100%). If percentage value is negative, regenerative braking is applied. When positive, accelerating torque is applied to the motor. 0% value is indicating neutral pedal position.

3 ¥ ∘ (34°C) Controller temperature

4

Motor rotation direction.

5 3434**33**1 34**10**

Motor measurements:

- RPM
- Temperature
- RMS current (A)

Error messages and error codes

List of all messages and error codes is provided below:

ERR 001: Move throttle to neutral position

ERR 002: Throttle error/disconnected

ERR 003: CAN bus timeout

ERR 004: Battery low

ERR 005: Motor temperature high. Reducing power.

ERR 006: High Voltage PCB timeout/no link

CONTROLLER ERR 001: Over current CONTROLLER ERR 002: Over voltage CONTROLLER ERR 003: Under voltage

CONTROLLER ERR 004: Voltage low at start

CONTROLLER ERR 005: Potentiometer error during operation

CONTROLLER ERR 006: Potentiometer not zero at start CONTROLLER ERR 007: Controller over-temperature

CONTROLLER ERR 008: Controller under-temperature

CONTROLLER ERR 009: Controller temperature sensor error

CONTROLLER ERR 010: Current offset error CONTROLLER ERR 011: DC link charging error

CONTROLLER ERR 012: Relay error

CONTROLLER ERR 013: PDPINTA (shortcut or mosfet/driver error)

CONTROLLER ERR 014: Bad user parameter CRC

CONTROLLER ERR 015: Bad system parameter CRC

CONTROLLER ERR 016: Bad flash CRC

CONTROLLER ERR 017: Wrong parameter version

CONTROLLER ERR 018: Invalid motor type CONTROLLER ERR 019: Auto tuning error

CONTROLLER ERR 020: Boost error

CONTROLLER ERR 021: Motor over-temperature

CONTROLLER ERR 022: Motor temperature sensor failure

CONTROLLER ERR 023: Internal error

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